



PA 6

(Nylon 6)

Details

The fibers are tough but retain high tensile strength and elasticity. It is extremely resistant to wear and has low friction with good electrical insulation. In addition, it has excellent chemical resistance. It is ideal for components that move and slide such as bearings, gears, electronic connectors.

Key Features

Tough • Resistant to wear and chemicals

Thermal Properties

| Property | Value |
|---|-------|
| Heat deflection [°C] | 260 |
| Glasstransitiontemperature [°C] | 47 |
| Vicat softening temperature [°C] | 250 |
| Coefficient of thermal expansion [K-1 · 10-6] | 80 |
| Thermal conductivity [W/m · K] | 0.23 |
| Specific heat capacity [J/kg · K] | 1700 |
| Melting point [°C] | 260 |

Mechanical Properties

| Property | Value |
|-----------------------------|-------|
| Tensile strength [MPa] | 85 |
| Modulus of elasticity [GPa] | 3.3 |





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|--------------------------------------|------|
| Flexural strength [MPa] | 117 |
| Flexural modulus [GPa] | 3.79 |
| Hardness | 83 |
| Impact strength [KJ/m ²] | >3 |
| Elongation at break [%] | 50 |

Physical Properties

| Property | Value |
|---------------------------------|---------------------|
| Density [g/cm ³] | 1.15 |
| Water Absorption [%] | 1.6 |
| Electrical Resistivity [ohm-cm] | 14×10^{15} |

